



AMENDMENTS TO THE CLAIMS

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1. (currently amended) A method of molding comprising
- a*
- (a) forming a decorative substrate into a three-dimensional shape,
 - (b) placing said formed substrate into a mold, and
 - (c) injection molding a resin into a the mold cavity space behind the formed substrate, wherein said decorative substrate ~~comprising~~ comprises a substantially transparent cycloaliphatic polyester resin and an impact modifier.
2. (currently amended) A method of molding according to claims ~~2~~ 1 where said ~~shape~~ formed substrate and said injection molded resin form a single molded part.
3. (original) A method of claim 2 where the cycloaliphatic polyester consists essentially of cycloaliphatic diacid and cycloaliphatic diol units.
4. (original) A method of claim 2 where said substrate consists essentially of cycloaliphatic polyester which consists essentially of polycyclohexane dimethanol cyclohexane dicarboxylate (PCCD).
5. (currently amended) A method of claim 2 wherein the decorative substrate ~~optionally~~ comprises a polycarbonate resin in an amount of up from about 0 to about 80 percent by weight of a polycarbonate resin.
6. (currently amended) A method of claim 2 wherein the decorative substrate ~~optionally~~ comprises a polycarbonate resin in an amount of up from about 0 to about 40 percent by weight of a polycarbonate resin.

7. (currently amended) A method of claim 2 5 wherein said ~~polycarbonate~~ polycarbonate resin comprises primarily of the following structural units: bisphenol A, spiro biindane bisphenol, an aryl substituted bisphenol, a cycloaliphatic bisphenol or mixtures thereof.

a 8. (currently amended) A method of claim 7 wherein said decorative substrate comprises a sheet or a film having a thickness of less than about 12mm.

9. (currently amended) A method of claim 7 wherein said decorative substrate ~~said decorative~~ comprises a sheet or a film having a thickness from about 100 to about 1000 micron.

10. (currently amended) A method of claim 7 where the polycarbonate is ~~BPA-PC~~ bisphenol A polycarbonate and the cycloaliphatic polyester is ~~PCED~~ polycyclohexane dimethanol cyclohexane dicarboxylate .

11. (currently amended) A method of claim 7 where the polycarbonate is a blend ~~has~~ having a % transmittance of greater than or equal to 75%.

12. (currently amended) A method of claim 7 where the polycarbonate is a blend ~~has~~ having a glass transition temperature of from about 90 to 150°C.

13. (original) A method of claim 7 wherein the decorative substrate comprises more than about 70 percent by weight cycloaliphatic polyester.

14. (currently amended) A method of claim 3 wherein said decorative substrate comprises less than ~~up to~~ 20% by weight of ~~and~~ the impact modifier.

15. (original) A method of claim 14 wherein said impact modifier is substantially transparent.

16. (original) A method of claim 15 comprising less than about 15 percent transparent impact modifier.

a 17. (original) A method of claim 16 wherein said transparent impact modifier has a refractive index (RI) between 1.51 and 1.58.

18. (original) A method of claim 17 wherein said impact modifier comprises a acrylonitrile-butadiene-styrene.

19. (canceled).

20. (currently amended) A method of forming a decorative article comprising forming a base adjacent a substrate having a decorative area and transferring a portion of said decorative area to said base, wherein said substrate comprises a substantially transparent cycloaliphatic polyester resin and an impact modifier.

21. (original) A method of forming a decorative article according to claim 20 wherein said base is injected against said substrate.

22. (currently amended) A method of forming a decorative article according to claim 21 further comprising the step of removing ~~wherein said substrate is removed~~ from said base after transfer of the portion of said decorative area.

23. (currently amended) A method of forming a decorative article according to claim 22 wherein ~~said substrate includes~~ said decorative portion comprises a decorative surface and at least a portion of said decorative surface is transferred to said base.

a 24. (currently amended) A method of forming a decorative article according to claim 23 wherein said transfer of said decorative surface ~~is~~ occurs during said forming.

25. (canceled)

26. (currently amended) A method of forming a decorative article according to claim ~~25-20~~ wherein the cycloaliphatic polyester ~~is comprised of~~ comprises cycloaliphatic diacid and cycloaliphatic diol units.

27. (original) A method of forming a decorative article according to claim 26 wherein the cycloaliphatic polyester is polycyclohexane dimethanol cyclohexane dicarboxylate (PCCD).

28. (currently amended) A method of forming a decorative article according to claim 26 wherein the ~~injection molded polymeric~~ base comprises a polycarbonate resin.
